

- STEEL ANGLES SHALL BE ASTM A572 GRADE 50. MINOR STEEL PLATES MAY CONFORM TO ASTM A36. THE ENTIRE ASSEMBLY, INCLUDING STRIP SEAL, SHALL BE PAID FOR AS ITEM 561.1201, PREFABRICATED STRIP SEAL EXPANSION JOINT W/PLOW PLATES (F).
- (2) SPLICES FOR STEEL ANGLES SHALL DEVELOP FULL STRENGTH.
- (3) EXPANSION JOINT OPENING SHALL BE ADJUSTED TO TEMPERATURE ANTICIPATED JUST PRIOR TO POURING DECK BLOCKOUT. FINAL SETTING IN THE FIELD SHALL BE DETERMINED BY THE CONTRACT ADMINISTRATOR. SEE TEMPERATURE ADJUSTMENT TABLE & NOTES.
- (4) STRIP SEAL SHALL BE FURNISHED IN ONE CONTINUOUS LENGTH, NO SPLICES WILL BE ALLOWED. SEAL SHALL BE INSTALLED IN THE FIELD BY THE CONTRACTOR, IN ACCORDANCE WITH THE MANUFACTURER OF THE SEAL, USING AN APPROVED TOOL THAT WILL NOT DAMAGE THE SEAL.
- (5) JOINT SUPPORT PLATES AND CURB PLATES SHALL BE SHOP WELDED TO EXPANSION JOINT STEEL AND SHALL BE NORMAL TO GRADE AFTER JOINT ASSEMBLY HAS BEEN ADJUSTED FOR ROADWAY CROSS-SLOPE AND GRADE. STEEL ANGLES AND EXTRUSIONS SHALL BE ASSEMBLED WITH A CONSTANT JOINT OPENING TO ENSURE PROPER PERFORMANCE AND WATER TIGHTNESS.
- (6) IMMEDIATELY AFTER THE JOINT HAS BEEN SECURED TO THE STRUCTURAL STEEL, REMOVE SHIPPING DEVICES AND GRIND SMOOTH ANY WELDS ON EXPOSED SURFACES. REPAIR ANY DAMAGE TO GALVANIZED SURFACES IN ACCORDANCE WITH SECTION 550.
- (7) PROTECT TOP OF EXPANSION JOINT DURING PLACEMENT OF CONCRETE AND BITUMINOUS PAVEMENT.

- INCHES. DESIGN INCLUDES MOVEMENT DUE TO TEMPERATURE, SKEW, SHRINKAGE AND MINIMUM INSTALLATION WIDTH. THE CONTRACTOR SHALL USE AN SE-400 SEAL BY WATSON BOWMAN OR A2R-400 BY D.S. BROWN, AS NOTED IN THE QPL.
- (9) ELEVATIONS SHOWN AT TOP OF ANGLES ARE  $\frac{1}{8}$ " LOWER THAN PROPOSED FINISHED ROADWAY GRADE.
- (10) NO "LOW PROFILE" STEEL EXTRUSIONS SHALL BE ALLOWED. SEE QPL FOR APPROVED PRODUCTS.
- (11) PRIOR TO INSTALLING THE SEAL, ALL TEMPORARY FORM WORK SHALL BE REMOVED. STEEL ANGLES AND EXTRUSIONS SHALL BE MAINTAINED FREE FROM DIRT, WATER AND ANY OTHER LOOSE DEBRIS, WITH THE USE OF COMPRESSED AIR, TO ENSURE PROPER FIT OF THE SEAL. CARE SHALL BE TAKEN NOT TO DAMAGE GALVANIZED SURFACES.



SHEET SCALE

.DGN LOCATOR 5 NH Route 103 Warner Plow Plate NB164-104 B AS NOTED

SUBDIRECTORY

NOTE:

PROPOSED EXPANSION JOINT AND CONCRETE ARMORING TO BE SET TO ACCOMODATE 1/2" CHANGE IN FINISHED GRADE IN PHASE 3 CONSTRUCTION (SEE BR SHT XX).

FOR SECTIONS A-A THROUGH D-D SEE BRIDGE SHEET XX.

ISSUE DATE

REV. DATE

|                                       | STATE OF NEW HAMPSHIRE DEPARTMENT OF TRANSPORTATION * BUREAU OF BRIDGE DESIGN |                    |            |          |         |              |         |         |              |
|---------------------------------------|---|--------------------|------------|----------|---------|--------------|---------|---------|--------------|
|                                       |   |                    |            |          |         |              |         |         |              |
|                                       | TOWN WARNER   |                    |            | BRIDGE 1 | NO. 164 | /104 ST      | ATE PRO | JECT X  | ΧX           |
|                                       | LOCATION I-89 NORTHBOUND over N.H. ROUTE 103 (INTERSTATE BR. #27)             |                    |            |          |         |              |         |         |              |
| SAMPLE PLAN                           | V/PL(   | OW PLATES (1 OF 3) |            |          |         | BRIDGE SHEET |         |         |              |
|                                       | REVISIONS AFTER PROPOSAL  |                    |            | BY       | DATE    |              | BY      | DATE    | X of $XX$    |
| DATE: 05-2018                         |   |                    | DESIGNED   | SMG      | 5/18    | CHECKED      | X       | X       | FILE NUMBER  |
| $\parallel$ DATE. 03 2010 $\parallel$ |   |                    | DRAWN      | SMG      | 5/18    | CHECKED      | X       | X       | WW W W       |
|                                       |   |                    | QUANTITIES | X        | X       | CHECKED      | X       | X       | XX-X-X       |
| V DONLOCATOR SHEET SCALE              | +   |                    | ISSUE DATE |          | FEDERAL | PROJECT NO.  | SH      | EET NO. | TOTAL SHEETS |



