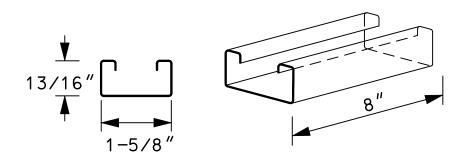
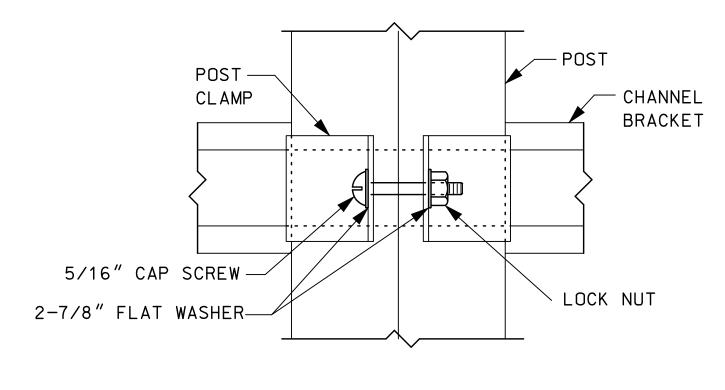


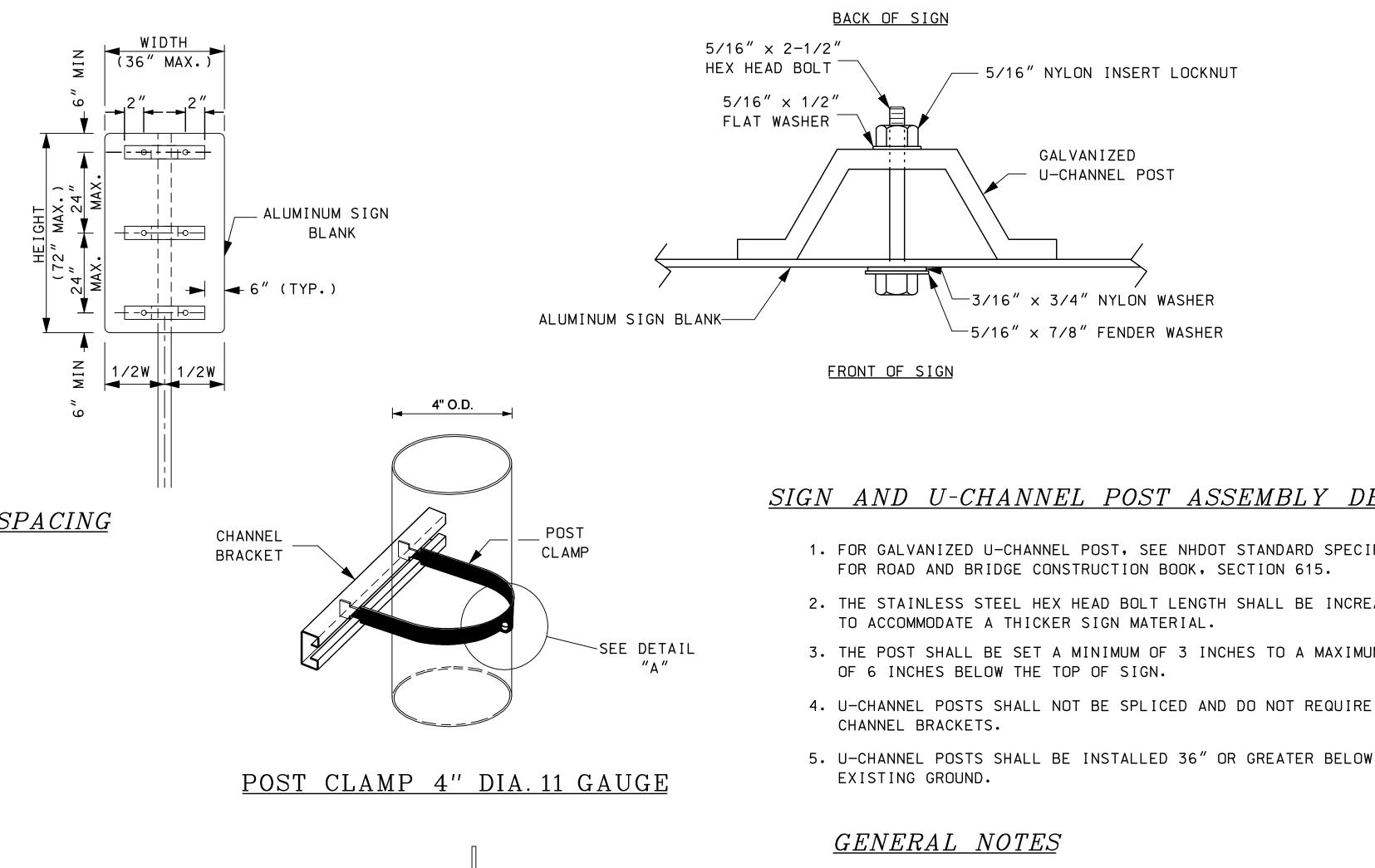
ALUMINUM POST SPACING

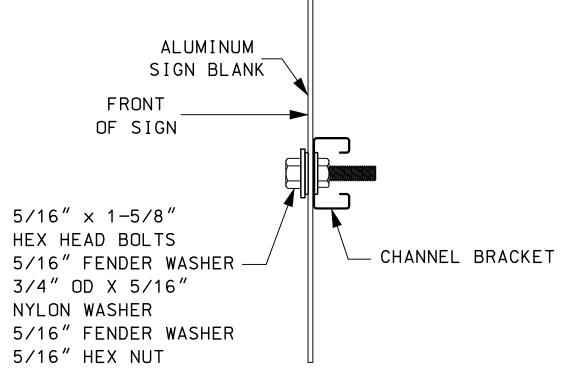


CHANNEL BRACKET 14 GAUGE



<u>DETAIL A</u>





- U-CHANNEL POST.
- MAY BE OMITTED.
- CHANNEL BRACKETS.

SIGN BLANK ATTACHMENT DETAIL

POST CLAMP ASSEMBLIES

- 1. SEE SPECIFICATION 615.2.7.3 FOR ADDITIONAL INFORMATION REGARDING THE CHANNEL BRACKET AND POST CLAMP.
- 2. USE 5/16" STAINLESS STEEL CAP SCREW WITH 2-7/8" O.D. WASHERS & LOCKNUT FOR CLAMP CONNECTION.

— 5/16″ NYLON INSERT LOCKNUT

 $-5/16'' \times 7/8''$ FENDER WASHER

SIGN AND U-CHANNEL POST ASSEMBLY DETAIL

1. FOR GALVANIZED U-CHANNEL POST, SEE NHDOT STANDARD SPECIFICATION

2. THE STAINLESS STEEL HEX HEAD BOLT LENGTH SHALL BE INCREASED 3. THE POST SHALL BE SET A MINIMUM OF 3 INCHES TO A MAXIMUM

4. U-CHANNEL POSTS SHALL NOT BE SPLICED AND DO NOT REQUIRE

1. BRACKETS: ALL SIGNS TO BE FASTENED TO POSTS WITH POST CLAMP ASSEMBLIES AS SHOWN.

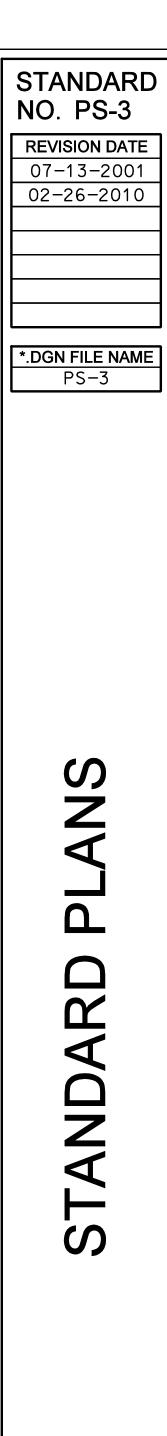
2. SIGN WIDTH 36" OR LESS MAY BE MOUNTED ON ONE (1)

3. RECTANGULAR SIGNS 72" × 48" OR LESS MAY BE MOUNTED ON DUAL U-CHANNEL POST. DIAMOND SHAPE SIGNS GREATER THAN 36" SHALL BE MOUNTED ON ALUMINUM TUBING (INTERSTATE).

4. SIGN HEIGHT 48" OR LESS, CENTER CHANNEL BRACKET

5. DIAMOND SHAPE SIGNS 48" OR LARGER REQUIRE TWO

6. SIGNS 72" × 72" OR GREATER SHALL BE ALUMINUM PLANK.





SIGNING STANDARD

ALUMINUM SHEET DETAILS FOR TUBING & U-CHANNEL POSTS

STANDARD NO. PS-3